	Work Order ID 59669 Wednesday, June 09, 2010 12:33:41 PM							Page 1
Item ID: Revision ID:	K10003		4	Accept			Setu	p Start
		Qty: 4.00 d Qty: 4.00			Cust Item II Customer:	D:		Stop
Approvals:	Process Plan: QC:	H	Date: 16-9-06	Tooling: SPC (Y/N):	Da	te:	Run	Start Stop
Sequence ID/ Work Center ID		iption	·	Set Up/ Run Hours	Tool ID	Tool # Plan	, -	Reject Reject Insp. Oty Number Stamp
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DATE	STEP	Description of NC Section A	Initial	Corrective Action Sec Action Description	otion B	Sign &	Verifica Section		Approval	Approva
		GGGIGHTA	Chief Eng	Chief Eng		Date	Section		Chief Eng	QC Inspecto
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	Work Order ID 59669 Vednesday, June 09, 2010 12:33:41 PM				1		Page 2	
Revision ID:	K10003 Saddle, D205-6	534-011		Accept		Setup	Start Stop	
Start Date: Required Date: Reference:	6/9/2010 6/17/2010	Start Qty: 4.00 Req'd Qty: 4.00			Cust Item ID: Customer:			:
Approvals:		1:	Date:	Tooling: SPC (Y/N):	Date:	Run	Start Stop	
Sequence ID/ Work Center ID 130 Packaging Packaging)	Operation Description Identify as per dwg & St	Ock Location:	Set Up/ Run Hours 0.00	Tool ID Tool # Pla Co	t Re Qt		Reject Insp. Number Stamp
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W/O:		WORK ORDER CHANGES									
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description	etion B	Sign &	Verifica Sectio		n	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 59669	55.40 1 W	E INTER CHIEF THAN RIVER BUILD AND THE			
Parent Item: K10003 Parent Item Name: Saddle, D2	05-634-011) 1881 1881 1881 1884 1884 1884 1884 		Stand Date: (10/2010	
Comments: IPP : I□ 03 IPP : J 06 IPP : K 06	.01.16 Reformat: Incorpor i-07-25 As per DSI 9344 i.11.17 Per K10003 Rev C	JLM		Start Date: 6/9/2010 Start Qty: 4.00	Required Date: 6/17/2010 Required Qty: 4.00
AN4-51A Bolt	Purchased	No	110 Each	24.0000 8 / 32	1941 80
1		<u>Location</u> ST361 112720 113121	<u>Loc Oty</u> 24 2	Loc Code	
AN4-6A Bolt	Purchased	114495 No	21 110 Each	776.0000	
,		Location ST356 112933 113149 114523 114615	Loc Oty 776 96 600 2 78	Loc Code	
AN4C47A, Bolt	Purchased	No	110 Each	53.0000 /4 /16 	0 10-7-15
,		Location ST361 114653	Loc Oty 53 53	Loc Code	
AN6-12A Holt	Purchased	No	110 Each	118.0000	15 (4)
		Location ST342 112314 114523	Loc Oty 118 18 100	Loc Code	
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Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qy

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:
		MODE ODDED NON CO	ALCODIA ANOE (MOD)	

Approval Chief Eng / Prod Mgr

Approval QC Inspector

NCR:		V						
DATE	0.750	Description of NC		Corrective Action Section B		Verification	Approval Chief Eng	Approval QC Inspector
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		
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Parent Item: K	10003								j	
Parent Item Name:	Saddle, D205-634-0	011	† 18918111 881 11814 88111 8	(3)))			Si	tart Date:	6/9/2010	Required Date: 6/17/2010
Comments:	IPP: I□ 03.01.16 IPP: J 06-07-25 IPP: K 06.11.17 IPP: L 07.01.12	As per DSI 9344 Per K10003 Rev C		JLM KJ				Start Qty:		Required Qty: 4.00
AN960JD416 Washer	NAS1149D0463J	Purchased	No		110	Each	18.0000	32) 128 MUSOO	0 16-7-15
			<u>Locati</u> ST357		Lo	18	Loc Code			
AN960JD616 J	NAS1140D06621	D 1 1	NI-	107939		18				
Washer	NAS1149D0663J	Purchased	No		110	Each	0.0000	8	1 32 MII498	8 10-7-15
D2570 Bushing		Manufactured	No		110	Each	173.0000	24	, 96 B 595 9	a 10-7-15
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Ď2571 – ⁾		Manufactured	No	59417	110	173		- u-		,
Saddle, Fwd Out 205	I	Manutactured	INO		110	Each	13.0000		B59	298 10-7-15/
c /			<u>Locati</u>	<u>on</u>	Lo	c Qty	Loc Code			
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		olution:								
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	JILI	Section A	Initial Chief Eng	Action Descrip	otion	Sign & Date	Section		Chief Eng	QC Inspecto
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Wednesday, June	09, 2010 12:33:47	PM			•.				1	. 1		Tage 3
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Parent Item:	K10003								İ			1
Parent Item Name	e: Saddle, D205-634	-011		441 14811 BAIJI BBIIJ B		-		s	tart Date:	6/9/2010	Required Date: 6	5/17/2010
Comments:	IPP: J 06-07-25 IPP: K 06.11.17	Reformat: Incorpor As per DSI 9344 Per K10003 Rev C Document Record			KJ/RF□ JLM KJ rmv KJ				Start Qty:	5	Required Qty: 4	1
D2572 Saddle, Fwd In 205	}	Manufactured	No			110	Each	7.0000		B573x	0 10-7-1	35
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				ST433	58668		3		-	7.0	1	
D2573		Manufactured	No	•	20000	110	Each	9.0000	1	4	1	Λ
Saddle, Aft Out 205										B589	99 16-1	·-15/
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				ST434	47566		4				_	
					58251		1		İ		_	
D2574	•	Manufactured	No			110	Each	5.0000		4	-	
Saddle, Aft In 205										B590	000 16-7	113/4
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Work Order ID: 59669 Parent Item: K10003 Parent Item Name: Saddle, D205-6	534-011	12 12 12 12 12 12 12 12	,	Start Da	nte: 6/9/2010	Required Date: 6/17/2010
IPP : J 06-07 IPP : K 06.11	 16 Reformat: Incorporated -25 As per DSI 9344 .17 Per K10003 Rev C 12 Document Record for c 	JLM KJ		Start Q	ty: 4.00	Required Qty: 4.00
D2747 Set Screw	Manufactured No		110 Each	81.0000	4 ,16	7-1)
		Location ST023 39224 51921	Loc Oty 81 4 77	Loc Code	15	
D2876	Manufactured No		110 Each	77.0000	2 8 / 6 - 7	1SP
J		<u>Location</u> ST028 <u>42364</u> 51540	<u>Loc Oty</u> 77 30 47	Loc Code	8	
D2877	Manufactured No		110 Each	72.0000 / 	1 / 8-7	1 s/
D3405-041 /	Manufactured No	Location ST028 51541 58531	Loc Oty 72 9 63 110 Each	Loc Code 8.0000	<u>{</u>	
Lug Assembly		Location	Loc Oty	Loc Code	13590	32: 10:7.13
		ST474 57726	8 8			- - :
Wednesday, June 09, 2010 12:33:-	47 PM	Shop Pac	cket Print		,	Page 4

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval **Approval** DATE STEP PROCEDURE CHANGE Bv Qlv Date Chief Eng / QC Inspector Prod Mar Part No: _______ PAR #: _____ Fault Category: ______ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification Approval **Approval** DATE **STEP Action Description** Sign & Initial Section A Section C Chief Ena QC Inspector Chief Eng Chief Eng Date

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Wednesday, June	09, 2010 12:33:47 1	PM								Page 5
Work Order ID:	59669									
Parent Item:	K10003] :	i		ţ
Parent Item Name	e: Saddle, D205-634-	011	1 (BB(BIII WGI (1911				Start D	ate: 6/9/2010	Required Date: 6/17/2	2010
Comments:	IPP: J 06-07-25 IPP: K 06.11.17	Reformat: Incorpora As per DSI 9344 Per K10003 Rev C Document Record f		JLM KJ			Start (Qty: 4.00	Required Qty: 4.00	· - -
D3405-043 Lug Assembly	II	Manufactured	No		110	Each	19.0000	1 -16-7	-15	ļ
4				53888 57727 59233	<u>Loc</u>	Oty 19 1 9 9	<u>Loc Code</u>			
D3407-041 Tow Ring	H (1884) BA(II) BABA ADA ADA ADA	Manufactured	No <u>L</u>	ocation .	110 <u>Loc</u>	Each Oty	1.0000 Loc Code	B5920	8 10-7-1	sf
			ST	7464		1			-1	
S D3417-5 Washer		Manufactured	No	58209	110	1 Each	67.0000	2 √8 10-7.		
			_	5056 53 52344 59250	<u>Loc</u>	Oty 67 17 50	Loc Code	1 1 2	-	
D3456-1	Y (1888) (18) (18)	Manufactured	No Lo	change ;	110 Los	Each Oty	83.0000	10-7-	1 5 4)
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Parent Item: K	.10003								
Parent Item Name:	Saddle, D205-634-6	011					Start Date:	6/9/2010	Required Date: 6/17/2010
Comments:	IPP: I□ 03.01.16 IPP: J 06-07-25 IPP: K 06.11.17 IPP: L 07.01.12	As per DSI 9344 Per K10003 Rev	С	JLM KJ			Start Qty:	j	Required Qty: 4.00
D3533-1	III III III	Manufactured	No		110	Each	107.0000 2).8 	1 5
				Location ST069, 65	<u>L</u> g	oc Oty	Loc Code		1
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MS21042L4		Purchased	No		110	Each	3,861.000 24	,96	
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			_	ocation	Lo	c Oty	Loc Code		
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Part No		PAR #:							Date:	
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Work Order ID: 59669

Parent Item Name:

Parent Item:

K10003

Comments:

Saddle, D205-634-011

IPP: J 06-07-25 As per DSI 9344

IPP : K 06.11.17 Per K10003 Rev C

Purchased

IPP: L 07.01.12 Document Record for copying bluefile rmv KJ

IPP: I□ 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF□

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No

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Each

1,478.000

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Start Date: 6/9/2010

Start Qty: 4.00

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Location		Loc Oty	Loc Code
FG		40	
10	04603	40	
ST301		1438	1
1	12492	25	
1	13069	8	
1	14181	105	
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Required Date: 6/17/2010

Required Otv: 4.00

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DATE	STEP	Description of NC Section A	Initial	Corrective Action Action Desc	ription	Sign &	Verifica Section		Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Enç	<u></u>	Date			J. J. J. J. J. J. J. J. J. J. J. J. J. J	- Compositor
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D205-634 Page 10 of 10



5.0 **PARTS LIST**

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X	-015	-041	1040	-011	D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		Х			D205-634-041	SKIDTUBE
	,	1		Х		D205-634-045	SKIDTUBE
	1	1			Х	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			- -	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A		<u></u>	1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKE'ſ
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10		_	50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	. 1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1		,		D2574	SADDLE, AFT INSIDE
24	. 8	8				AN4-51A /	BOLT
25	, 16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	. 8	8				AN6-12A	BOLT
28	8	8				AN960JD616	/WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416 🗸	WASHER
31	· 16	16				MS21042L4	/NUT (OR MS21042-4)
32	/ 4	4	-			D2747	SET SCREW
33	² 2	2				D3533-1	SET SCREW
40~~	- 1	1	-	· -		D3407-041 F	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	<u>;</u> 1	1				MS21043-4	⊁NUT
44	2	2				D3417-5	WASHER
50			-		/1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1/	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					. 4	MS21043-4/	NUT (OR MS21042-4)
		2				D207C	CADDLE CRACER
60	/ 2					D2876	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Date: 08.10.07